SYLLABUS OF SEMESTER SYSTEM FOR THE TRADE OF

"DRAUGHTSMAN (MECHANICAL)" SEMESTER PATTERN

<u>Under</u>

<u>Craftsmen Training Scheme (CTS)</u> <u>(Two years/Four Semesters)</u>

Revised in – 2014

By
Government of India
Ministry of Labour & Employment (DGE&T)

GENERAL INFORMATION

1. Name of the Trade : DRAUGHTSMAN(MECHANICAL)

2. NCO Code No. : 030.40

3. Duration of Craftsmen Training: Two year (Four semesters each of six months duration)

4. **Power Norms** : 3.7 Kw.

5. **Space Norms** : 64 Sq. Mtrs

6. **Entry Qualification** : Passed 10th Class with Science and Mathematics

under 10+2 system of Education or its equivalent

7. Trainees per unit : 20

8a. Qualification for Instructor: Degree in Mechanical Engineering from recognized

university with one year post qualification experience

in the relevant field.

OR

Diploma in Mechanical Engineering from a recognized board of technical education with two year post qualification

or teenment education with two year post quant

experience in the relevant field.

OR

NTC/NAC passed in same or relevant trade with 3 years post

qualification experience.

8b. Desirable Qualification : Preference will be given to a candidate with Craft Instructor

certificate (CIC).

Note:

- (i) Out of two Instructors required for the unit of 2(1+1), one must have Degree/Diploma and other must have NTC/NAC qualifications.
- (ii) Instructor qualification for WCS and E.D, as per the training manual.
- 9. For Employability Skills:- One contract/part time / guest faculty for Generic module
 - i) MBA/BBA with two years experience **OR** Graduate in Sociology / Social Welfare / Economics with Two years experience **OR** Graduate / Diploma with Two years experience and trained in Employability Skills from DGET institutes

AND

Must have studied English / Communication Skills and Basic Computer at 12^{th} / Diploma level and above

OR

Existing Social Study Instructors duly trained in Employability Skills from DGET institutes

Distribution of training on Hourly basis:

Total hours /week	Trade practical	Trade theory	Work shop Cal. &Sc.	Employability skills	Extra curricular
		,			activity
40 Hours	28Hours	6 Hours	2 Hours	2 Hours	2 Hours

COURSE INFORMATION

1. Introduction:

This course is meant for the candidates who aspire to become a professional draughtsman.

2. Terminal Competency/Deliverables:

After successful completion of this course the trainee shall be able to perform the following skills with proper sequence.

- 1. <u>Trainees will work as a junior draughtsman in industry</u>
- 2. Prepare drawing, design new parts ,assembly ,details ,sections, drawing
- 3. Knowledge in CAD/CAM.
- 4. Knowledge of Technical English terms used in industry.

3. Employment opportunities:

On successful completion of this course, the candidates shall be gainfully employed in the following industries:

- 1. Production & Manufacturing industries.
- 2. Structural Fabrication like bridges, Roof structures, Building & construction.
- 3. Automobile and allied industries
- 4. Service industries like road transportation and Railways.
- 5. Ship building and repair
- 6. Infrastructure and defence organisations
- 7. In public sector industries like BHEL, BEML, NTPC, etc and private industries in India & abroad.
- 8. Self employment

4. Further learning pathways:

- On successful completion of the course trainees can pursue Apprenticeship training in the reputed Industries / Organizations.
- On successful completion of the course trainees can opt for Diploma course.
- On successful completion of the course trainees can opt for CITS course.

SYLLABUS FOR THE TRADE OF DRAUGHTSMAN (MECHANICAL)

<u>First Semester</u> (Semester Code no. DMM - 01)

Duration: Six Month

Week no	Trade practical	Trade theory
1	Importance of trade training, List of tools & Machinery used in the trade. Health & Safety: Introduction to safety equipments and their uses. Introduction of first aid, operation of Electrical mains.	Importance of safety and general precautions observed in the in the industry/shop floor. All necessary guidance to be provided to the new comers to become familiar with the working of Industrial Training Institute system including stores procedures. Soft Skills: its importance and
	Occupational Safety & Health	Job area after completion of training.
	Importance of housekeeping & good shop	Introduction of First aid. Operation of electrical
	floor practices.	mains. Introduction of PPEs. Introduction to 5S
	Health, Safety and Environment guidelines,	concept & its application.
	legislations & regulations as applicable.	Response to emergencies eg; power failure, fire,
	Disposal procedure of waste materials like cotton waste, metal chips/burrs etc. Basic safety introduction,	and system failure.
	Personal protective Equipments(PPE):-	
	Basic injury prevention, Basic first aid,	
	Hazard identification and avoidance, safety	
	signs for Danger, Warning, caution &	
	personal safety message.	
	Preventive measures for electrical accidents	
	& steps to be taken in such accidents.	
	Use of Fire extinguishers.	
2	Practice in using instruments. Drawing of	Nomenclature, description and use of drawing
	straight and curved lines, Drawing angles,	instruments & various equipments used in
3	circles etc.	drawing office. Their care and maintenance.
3	Layout of drawing sheet as per B.I.S.	Lay out of a drawing sheet as per B.I.S. Lines and their meanings
	Different types of lines & their uses in drawing.	then meanings
4	Block letters & numerals. Single & double stroke ratio 7: 4, 5: 4	Type of lettering proportion and spacing of letters and words.
5	Plane geometrical construction triangle, polygons, Circles.	Terms & definitions- polygons and circles.
6	Construction of ellipse, parabola &	Definition of ellipse, parabola, hyperbola,
	hyperbola, construction of involutes, cycloid	different methods of their construction. Definition
	curves, helix & spiral.	& method of drawing involutes cycloid curves, helix & spiral.
7	Dimensioning technique	Terminology – feature, functional feature, functional dimension, datum dimension, principles. Units of dimensioning, system of dimensioning, Method of dimensioning & common features.
8	Projection of points and lines. Projection of	Planes and their normal, projections.
	plane figures.	

9-10	Projection of solids- prism, cones, pyramids and frustums.	Projections and orthographic projection. First angle and third angle projection. Principal of orthographic projection. Projection of solids like prism, cones, pyramids and frustums in various position.
11	Free hand sketching, practice in drawing free hand straight lines, curved lines polygons, circles, elliptical figures with irregular contour & free hand sketch of a machine part such as tool post of a Lathe. Intensive free hand sketching of m/c parts along with projection of simple machine parts in 1 st angle projection. Projection of machine parts drawn in the above exercise in 3rd angle projection.	Importance of free hand sketching, machine drawing. Material and equipment required in sketching.
12	Scale- plain, scales, diagonal scales. Comparative scales, venire scale & scales of chords	Constructions of different types of scales, their appropriate uses, Principle of R.F, diagonal & vernier.
13	Sectional views – Different types of section.	Importance sectional views. Types of sectional views & their uses. Parts not shown in section.
14	Projection of solids, finding out the true shape surfaces cut by oblique planes.	Solution of problems to find out the true shape of surfaces when solids are cut by different cutting planes.
15	Conventional sings and symbols. Different types of section lines and abbreviations as per B.I.S. Folding of prints for filing Cabinets or binding as per SP: 46-2003	section lines of different materials, conventional signs, symbols & abbreviations, hatching.
16-17	Development of surfaces bounded by plane. Development of surfaces bounded by plane of revolution Development of an oblique cone with elliptical base etc. Development of solids intersecting each other.	Definition of development, its need in industry & different method of developing the surfaces.
18	Interpenetration of two prisms with their axes intersecting at right angles. Interpenetration of cone cylinder, & pyramids intersecting each other.	Definition of Intersection & interpenetration curves. Common method to find out the curve of interpenetration
19	Interpenetration of prisms with their axis intersecting at an angle. Interpenetration of cones & pyramids with their axes intersecting at an angle.	Solution of problems on interpenetration of prism, cones, & pyramids with their axes intersecting at an angle. Intersection of cylinder.
20	Isometric projection of geometrical solids.	Principle of isometric projection, Difference between Isometric drawing & Isometric projection. Isometric scale. Dimensioning an isometric drawing.
21	Isometric projection of a machine part with irregular curves. Free hand isometric	Different methods of drawing Isometric views. Principle and types of oblique projection.

	drawing of actual objects. Isometric	Advantage of oblique projection over isometric
	projection of a simple Journal Bearing.	projection.
22	Oblique projection of solids and machine parts perspective projection of solid.	Types of perspective projection Fundamental concept and definition, Location of station point.
23-24	Revision	
25	Examination	

SYLLABUS FOR WORKSHOP SCIENCE SEMESTER-I

	Workshop Science	
Week No	-	
1-3	Units & Measurements fundamental and derived units, system of units.	
4-8	Introduction to Iron & Steel – its properties & uses. Difference between Iron & Steel.	
9-12	Properties and use of non- ferrous metals and its alloy.	
13-20	Definition of Various heat treatment processes of Steel and its alloy and advantages	
21-22	Units & Measurements fundamental and derived units, system of units.	
23-25	Revision	
26	Examination	

$\frac{\text{SYLLABUS FOR CALCULATION}}{\text{SEMESTER-I}}$

	Workshop Calculation	
Week No		
1-3	Fractions-Common, fraction, Decimal fraction	
4-6	Solving problems percentage, ratio and proportion	
7-9	Algebra – addition, subtraction, multiplication and division.	
10-12	Algebra – factors & factorization, fractions.	
13-16	Algebra- solving of simple equations, quadratic equations & simultaneous equation.	
17-22	Units & Measurements fundamental and derived units, system of units.	
23-25	Revision	

26	Examination

SYLLABUS FOR EMPLOYABILITY SKILLS SEMESTER-I

Hours of Instruction: 20 Hrs. Computer - Introduction, Computer and its applications, Hardware and peripherals, Switching on and shutting down of computer. WINDOWS - Basics of Operating System, WINDOWS, The user interface of Windows OS, Customizing Windows Operating System, Create, Copy, Move and delete Files and Folders, Use of External memory like pen drive, CD, DVD etc, Use of Common applications. MS office - Basic operations of Word Processing, Creating, opening and closing Documents, use of shortcuts, Creation and Editing of Text, Formatting the Text, Printing document, Insertion & creation of Tables Basics of Excel worksheet, understanding basic commands, creating simple worksheets, understanding sample worksheets, use of simple formulas and functions, Printing of simple excel sheets INTERNET - Basic of Computer Networks (using real life examples), Definitions of Local Area Network (LAN), Wide Area Network (WAN), Internet, Concept of Internet (Network of Networks), Applications of Internet: Browsing, Searching, Emailing, Social Networking WEB Browser - Meaning of World Wide Web (WWW), Search Engines with examples, Web Browsing, Accessing the Internet using Web Browser, Downloading Web Pages, Printing Web Pages - Information Security and antivirus tools, Do's and Don'ts in Information Security, Awareness of IT – ACT, Importance of information security and IT act, types of cyber crimes. - Reading - Phonetics and pronouncing simple words. Listening - Interpreting conversation and discussions related to everyday life, Responding to spoken instructions in order to carry out requests and commands. - Asking and answering simple questions in English to describe people, things, situations and events. - Reading and interpreting simple sentences, forms, hoardings, sign boards and notices.	1. I.T. Literacy			
on and shutting down of computer. Basics of Operating System, WINDOWS, The user interface of Windows OS, Customizing Windows Operating System, Create, Copy, Move and delete Files and Folders, Use of External memory like pen drive, CD, DVD etc, Use of Common applications. Basic operations of Word Processing, Creating, opening and closing Documents, use of shortcuts, Creation and Editing of Text, Formatting the Text, Printing document, Insertion & creation of Tables. Basics of Excel worksheet, understanding basic commands, creating simple worksheets, understanding sample worksheets, use of simple formulas and functions, Printing of simple excel sheets INTERNET Basic of Computer Networks (using real life examples), Definitions of Local Area Network (LAN),Wide Area Network (WAN), Internet, Concept of Internet (Network of Networks), Applications of Internet: Browsing, Searching, Emailing, Social Networking WEB Browser Meaning of World Wide Web (WWW), Search Engines with examples, Web Browsing, Accessing the Internet using Web Browser, Downloading Web Pages, Printing Web Pages Information Security and antivirus tools, Do's and Don'ts in Information Security, Awareness of IT – ACT, Importance of information security and IT act, types of cyber crimes. 2. English Literacy Hours of Instruction: 15 Hrs. Marks Allotted: 15 Pronunciation - Phonetics and pronouncing simple words. Listening - Interpreting conversation and discussions related to everyday life, Responding to spoken instructions in order to carry out requests and commands. Speaking - Asking and answering simple questions in English to describe people, things, situations and events. Reading - Reading and interpreting simple sentences, forms, hoardings, sign boards and notices. Writing - Writing cV & simple application forms.	Hours of In	· · · · · · · · · · · · · · · · · · ·		
Customizing Windows Operating System, Create, Copy, Move and delete Files and Folders, Use of External memory like pen drive, CD, DVD etc, Use of Common applications. MS office - Basic operations of Word Processing, Creating, opening and closing Documents, use of shortcuts, Creation and Editing of Text, Formatting the Text, Printing document, Insertion & creation of Tables Basics of Excel worksheet, understanding basic commands, creating simple worksheets, understanding sample worksheets, use of simple formulas and functions, Printing of simple excel sheets INTERNET - Basic of Computer Networks (using real life examples), Definitions of Local Area Network (LAN), Wide Area Network (WAN), Internet, Concept of Internet (Network of Networks), Applications of Internet: Browsing, Searching, Emailing, Social Networking WEB Browser - Meaning of World Wide Web (WWW), Search Engines with examples, Web Browsing, Accessing the Internet using Web Browser, Downloading Web Pages, Printing Web Pages - Information Security and antivirus tools, Do's and Don'ts in Information Security, Awareness of IT – ACT, Importance of information security and IT act, types of cyber crimes. - Listening - Phonetics and pronouncing simple words. Listening - Phonetics and pronouncing simple words. Listening - Interpreting conversation and discussions related to everyday life, Responding to spoken instructions in order to carry out requests and commands. Speaking - Asking and answering simple questions in English to describe people, things, situations and events. Reading - Reading and interpreting simple sentences, forms, hoardings, sign boards and notices. Writing - Writing cV & simple application forms.	Computer			
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writing - Writing sentences with simple words, reply to everyday office correspondence, - Writing CV & simple application forms.	Speaking			
- Writing CV & simple application forms.	Reading			
3. Communication skill	Writing	- Writing CV & simple application forms.		
	3. Communication skill			

Hours of Instru	action: 15 Hrs. Marks Allotted : 15
Communication Skills	- Definition, Effective communication, Verbal communication, Use of right words,
	Non verbal communication, Body Languages.
Motivation	- Self awareness, Goal setting, Career planning, Values and Ethics
Time management	- Managing time effectively through planning
Facing Interviews	- Appearance and behaviour in an interview, Do's and don'ts
Behavioural Skills	- Attitude, Problem Solving, Thinking Skills, Confidence building

Second Semester (Semester Code no. DMM - 02)

Duration: Six Month

Screw threads with BIS conventions (free hand sketching as well as with instruments). Types of nuts and washers, with BIS convention Types of bolts and studs with BIS convention. Locking devices, machine screws caps screw set screw with BIS convention Foundation bolts with BIS convention. Welded joints. Use of welding symbols, Working drawing of welded Structures. Keys, cotters, circlips and pins with BIS conventions	Screw threads, terms nomenclature, types of screw thread, proportion and their uses, threads conventions. Types of nuts & their proportion, uses. Types of bolts and studs, and their proportion, uses. Different types of locking devices. Different types of machine screws, cap screws, set screws and their specification. Different types of foundation bolts. Types of assembly drawing, types of detailed drawing, preparation of bill of materials. Description of Welded Joints and their representation (Actual and Symbolic) Indication of Welding Symbol on drawing as per BIS. Purpose, terms, different types of key (Heavy duty and Light duty) and proportions use of
Convention Types of bolts and studs with BIS convention. Locking devices, machine screws caps screw set screw with BIS convention Foundation bolts with BIS convention. Welded joints. Use of welding symbols, Working drawing of welded Structures. Keys, cotters, circlips and pins with BIS	bolts and studs, and their proportion, uses. Different types of locking devices. Different types of machine screws, cap screws, set screws and their specification. Different types of foundation bolts. Types of assembly drawing, types of detailed drawing, preparation of bill of materials. Description of Welded Joints and their representation (Actual and Symbolic) Indication of Welding Symbol on drawing as per BIS. Purpose, terms, different types of key (Heavy
Screw set screw with BIS convention Foundation bolts with BIS convention. Welded joints. Use of welding symbols, Working drawing of welded Structures. Keys, cotters, circlips and pins with BIS	Types of assembly drawing, types of detailed drawing, preparation of bill of materials. Description of Welded Joints and their representation (Actual and Symbolic) Indication of Welding Symbol on drawing as per BIS. Purpose, terms, different types of key (Heavy
Welded joints. Use of welding symbols, Working drawing of welded Structures. Keys, cotters, circlips and pins with BIS	drawing, preparation of bill of materials. Description of Welded Joints and their representation (Actual and Symbolic) Indication of Welding Symbol on drawing as per BIS. Purpose, terms, different types of key (Heavy
	cotters, pins and circlips.
Types of rivets, types of riveted joints with BIS conventions	Types of fastening materials, types of rivets, their proportions and uses. Types of riveted joints, terms and proportions or riveted joints. Conventional representation
To prepare working drawing of riveted structure as per conventional system	Causes of failure of riveted joint efficiency of riveted joints.
ALLIED TRADE- FITTING Use of different types of fitters hand tools, use centre punch different types of files, callipers, hacksaws and hack sawing chisels, hammers	Description and application of simple measuring tools, Description of vices, hammers, cold chisel, files, etc. And proper method of using them. Method of using precision measuring instrument such as vernier height gauges
ALLIED TRADE TURNING Plain turning, stepped turning, Taper turning with different method ALLIED TRADE MACHINIST	Safety precaution for lathes Description of parts of Lathe & its accessories. Method of using precision measuring instrument such as inside & outside micrometers, depth gauges, vernier, callipers, dial indicators, slip gauges, sine bars, universal bevel protractor, etc. Brief Description of milling shaping slotting and
A U C C A P tu	ALLIED TRADE- FITTING Use of different types of fitters hand tools, see centre punch different types of files, allipers, hacksaws and hack sawing hisels, hammers ALLIED TRADE TURNING lain turning, stepped turning, Taper urning with different method

	up and operation of shaping, slotting and planning machines	these machines
10	ALLIED TRADE : SHEET METAL	Name and brief description of common
	Use of hand tools such as planishing	equipment necessary for sheet metal work.
	hammers stakes, mallet, bricks prick punch	Different types and uses of joints employed in
	etc. Development of surfaces.	sheet metal work.
11	ALLIED TRADE :WELDING &	Name and brief description of the
	FOUDRY MAN/MOULDER	Hand tools identification of gas cylinders.
	Use of hand tools used In Gas and in	Different types of welded joints and necessary
	electric welding of object by gas and	preparation required for these.
	electric according to drawing	Welding symbols as applied to drawing.
		Safety precautions, Hand tools used for molding.
	Different types of mould, cores and core	The description, use and care of hand tools
	dressing, use of moulding tools.	
12	ALLIED TRADE: ELECTRIAN	A.C & D.C Motors Generators of common types
	Familiarization with the measuring	and their uses Names and brief description of
	instruments machinery and panels used in	common equipment necessary for sheet metal
	electrician trade Electrical and Electronic	work Electrical units and quantities. Laws of
	symbols and simple wiring diagrams.	electricity. Simple examples of calculation of
	ALLIED TRADE MAGALIC ENGINE	current voltage, resistance in series and parallel
	ALLIED TRADE:MMV- I.C ENGINE	connection (D.C.Circuit).
	Familiarization & Identification of	Priof description of internal combustion angines
	different parts of i.e. Engines (Both spark ignition & compression/ignition-2 stroke &	Brief description of internal combustion engines, such as cylinder block piston, carburettor spark
	4 stroke engines).	plug, camshaft, crank shaft< injector fuel pump
	4 stroke eligines).	etc.
		etc.
13	Symbols for machining and surface	Limits, fit, tolerance.
	finishes (grades and micron values)	Toleranced dimensioning, geometrical tolerance.
		Indications of symbols for machining and
		surface finishes on drawing(grades and micron
		values)
		Production of interchangeable parts, geometrical
14	Working drawing of(muff coupling,	tolerance. Familiarization with IS: 919, IS:2709. Couplings, necessity of coupling, classification
14	flanged coupling, friction grip coupling,	of couplings.
	pin type flexible coupling, universal	Uses and proportion of different types of
	coupling) couplings.	couplings.
	to at mg, coat mgs.	
15	Working drawing of couplings (oldham's	Materials used for couplings.
	coupling, claw coupling, cone friction	
	clutch.)	
16	Working drawing of a simple bearing and	Use of a bearing, types of bearing, frictional and
	foot step bearing	anti frictional bearings.
17	Details and assembly drawing of Plummer	Material used for frictional bearings. Properties
	block.	of frictional bearing (sliding bearing) materials.
18	Details and assembly drawing of self	Parts of anti frictional bearings (ball, roller,
	aligning bearing (swivel bearing)	thrust ball, needle & taper roller)
		Materials and proportion of parts.
		Difference between frictional and anti frictional
		bearings.
Ì		Advantages of anti frictional bearings.

19	PRACTICE ON COMPUTER Practice on two useful software via MS- Word & MS Excel, MS Office & operating	Introduction to computer, windows
20	system Introduction to Auto CAD,	Introduction to Auto CAD
20	Auto CAD main Menu, screen menu, command line, model space	Advantages of using Autocad
	Drawing layouts, Tool bars, File creation, Save, Open existing drawings, creation of Drawing Sheet as per ISO.	
21	Related Exercises using Absolute Co-	Absolute Co-ordinate system,
	ordinate system, Polar Co-ordinate System	Polar Co-ordinate System and
	and Relative Co-ordinate System,	Relative Co-ordinate System
	Exercise using Line, Break, Erase, Undo	Create Line, Break, Erase, Undo
	commands	
22-23	In-plant training / Project work (work in a team)	
24	Revision	
25	Examination	

SYLLABUS FOR WORKSHOP SCIENCE SEMESTER-II

Week No	Workshop Science
	Definition of mass & weight – their units and differences.
1-8	Definition of speed, velocity & acceleration and their units. Difference between speed & velocity
9-15	Forces – definition - its unit, compressive, tensile and shear force. Newton's laws of motion. Laws of gravitation.
16-21	Definition of work, Power & energy – their units'
10-21	
22	In-plant training / Project work (work in a team)
23-25	Revision
26	Examination

SYLLABUS FOR WORKSHOP CALCULATION SEMESTER-II

Week	Workshop Calculation
No	
1-3	Logarithm – its applications in multiplication, division, powers, roots (by using log table) and scientific calculator
4-5	Calculation of mass & weight – their units .
6-8	Calculation of speed, velocity & acceleration and their units.
9-12	Forces – Calculation - its unit, compressive, tensile and shear force. Calculation on Newton's laws of motion.
13-15	Calculations on work, Power & energy.
16-18	Calculation of areas of plane figures formed by the combination of standard figures.
19-21	Calculation of volume & weight
22	In-plant training / Project work (work in a team)
23-25	Revision
26	Examination

SYLLABUS FOR EMPLOYABILITY SKILLS SEMESTER-II

1.Entrepreneurship skill			
Hours of Instruction: 10 Hrs. Marks Allotte			
Business & Consumer	Types of business in different trades and the importance of skill, Understanding the consumer, market through consumer behavior, market survey, Methods of Marketing, publicity and advertisement		
Self Employment	Need and scope for self-employment, Qualities of a good Entrepreneur (values attitude, motive, etc.), SWOT and Risk Analysis		
Govt Institutions	Role of various Schemes and Institutes for self-employment i.e. DIC, SIDBI, MSME, NSIC, Financial institutions and banks.		
Initiation Formalities	Project Formation, Feasibility, Legal formalities i.e., Shop Act, Estimation & Costing, Investment Procedure - Loan Procurement - Agencies - banking Process		
	2.Environment Education		
Hours of Instru			
Ecosystem	Introduction to Environment, Relationship between Society and Environment, Ecosystem and Factors responsible for destruction.		
Pollution	Pollution and pollutants including liquid, gaseous, solid and hazardous waste.		
Energy Conservation	Conservation of Energy, re-use and recycle.		
Global warming	Global warming, climate change and Ozone layer depletion.		
Ground water	Hydrological cycle, ground and surface water and treatment of water.		
Environment	Right attitude towards environment, Maintenance of in-house environment.		
Hours of Instru	3.Occupational Safety, Health & Environment uction: 10 Hrs. Marks Allotted: 10		
Safety & Health	Introduction to Occupational Safety and Health and its importance at workplace		
Occupational Hazards	Occupational health, Occupational hygiene, Occupational Diseases/ Disorders & its prevention		
Accident & safety	Accident prevention techniques- control of accidents and safety measures		
First Aid	Care of injured & Sick at the workplaces, First-aid & Transportation of sick person		
Basic Provisions	Idea of basic provisions of safety, health, welfare under legislation of India		
	4.Labour Welfare Legislation		
Hours of Instru	5		
Welfare Acts	Benefits guaranteed under various acts- Factories Act, Apprenticeship		
	Act, Employees State Insurance Act (ESI), Payment Wages Act,		
	Employees Provident Fund Act, The Workmen's Compensation Act		
	5.Quality Tools		
Hours of Instru	uction: 10 Hrs. Marks Allotted: 10		
Quality	Meaning of quality, Quality Characteristic		
Consciousness			
Quality Circles	Definition, Advantage of small group activity, objectives of Quality Circle, Roles and Functions of Quality Circles in organisation, Operation of Quality Circle, Approaches to Starting Quality Circles, Steps for Continuation Quality Circles		

Quality Management	Idea of ISO 9000 and BIS systems and its importance in maintaining
System	qualities.
House Keeping	Purpose of Housekeeping, Practice of good Housekeeping.5S Principles of
	Housekeeping: SEIRI – Segregation, SEITON – Arrangement, SEISO –
	Cleaning, SEIKETSU - maintenance of Standards, SHITSUKE -
	Discipline

<u>Third Semester</u> (Semester Code no. DMM - 03)

Duration: Six Month

Week no	Trade practical	Trade theory
1	CAD: Exercise using Line, Break, Erase, Undo commands with Absolute Co-ordinate system, Polar Co-ordinate System and Relative Co-ordinate System,	Create Line, Break, Erase, Undo
2	CAD: Exercise using Trim, Offset, Fillet, Chamfer Commands.	Trim, Offset, Fillet, Chamfer, Arc and Circle commands.
3	CAD: Exercise using Move, Copy, Array, Insert Block, Make Block, Scale, Rotate, Hatch Commands.	Move, Copy, Array, Insert Block, Make Block, Scale, Rotate, Hatch Commands.
4	CAD: Practice using Creating templates, Inserting drawings, Layers and Modify Layers.	Creating templates, Inserting drawings, Layers Modify Layers.
5	CAD: Drawing practice using Dimensioning drawings.	Dimensioning drawings, Creating styles in dimensioning.
6	CAD: Creating styles in dimensioning. Modifying styles in dimensioning.	Modifying styles in dimensioning.
7	CAD: Drawing practice using 3D primitives, Extrude, Revolve command, subtract, union 3D drawing by using User co-ordinate systems. Plotting, Print preview	Introduction to 3D, 3D primitives, Extrude, Revolve command Setting User co-ordinate Systems, Rotating, Plotting, Print preview
8-9	Pulleys-solid, stepped and built up pulleys. Pulleys-pulley with different types of arms, rope pulleys, belt pulleys and drive.	Belts-power transmitted by belt. Materials of belts slip and creep Velocity of belt. Arc of contact. Simple exercise in calculation of belt speeds, nos. Of belts needed in V-belt drive, velocity, pulley ratio etc. Standard pulleys width of pulley face, velocity ratio chain drive.
10-11	Pipe fittings, flanges, unions, valves etc. Different types of pipes lay out systems. Different types of pipe joints	Piping materials and specifications of W.I. & Steel pipes. Pipe threads. Pipe fittings. Specifications of fittings. Brief description of different types of pipe joints.
12-14	Working drawing of gears such as spurs helical, bevel & worm, worm and worm wheel	Use of gears in transmission of power. Different types of gears. Cast gears and machined gears. Use of udomograph for drawing profile of gears etc
15-16	Cams with different motions to followers, different types of follower Drawing.	Use of Cams in industry. Types of cam, kinds of motion, displacement diagrams. Terms used in cam. Types of followers.

17-19	Working drawings of Eccentrics. Piston, Cross Head, Steam engine (I.C.C. Engines) with the application of tolerances. Using Autocad.	Related theories.
20-21	Working drawing of connecting rods (I.C. Engine) with the application of tolerances. Using CAD.	Brief description of petrol, diesel and gas engines
22	In-plant training / Proj	ject work (work in a team)
23-25	Rev	vision
26	Exan	nination

SYLLABUS FOR WORKSHOP SCIENCE SEMESTER-III

Week No	Workshop Science
1-2	Friction – definitions, its effect, types. Laws of friction, angle of friction.
3-6	Statics- Triangle of forces, Parallelogram law of forces, Simple problems, Resolution and composition of forces
7	Centre of gravity(CG) – definitions, CG of regular & irregular shape body. Effect of (CG) centre of gravity in the trade work.
8	Definition of specific gravity, density and relative density. Difference between specific gravity & density.
9-10	Levers – definitions, its types, working principle of levers.
11	Moment of a force. Problems with respect to levers of all the three orders. Graph.
12-16	Elementary trigonometry - ratios, use of trigonometric tables. Sine & Cosine rule .
17-18	Friction – definitions, its effect, types. Laws of friction, angle of friction and its related calculations.
19	Statics- Triangle of forces, Parallelogram law of forces, Simple problems, Resolution and composition of forces
20-21	Centre of gravity(CG) – definitions, Effect of (CG) centre of gravity in the trade work. Definition of specific gravity, density and relative density. Difference between specific gravity & density.
22-23	In-plant training / Project work (work in a team)
24-25	Revision
26	Examination

SYLLABUS FOR WORKSHOP CALCULATION SEMESTER-III

Week No	Workshop Calculation
1-3	Elementary trigonometry - ratios, use of trigonometric tables. Sine & Cosine rule and Calculation of height and distance.
4-6	Friction – definitions, its effect, types. Laws of friction, angle of friction and its related calculations.
7	Centre of gravity(CG) – definitions, calculation of CG of regular & irregular shape body. Effect of (CG) centre of gravity in the trade work.
8	Definition of specific gravity, density and relative density. Difference between specific gravity & density. Calculation of density of a body.
9-10	Calculation on different types of Levers.
11	Moment of a force. Problems with respect to levers of all the three orders. Graph.
12-16	Elementary trigonometry - ratios, use of trigonometric tables. Sine & Cosine rule and Calculation of height and distance.
17-18	Friction – definitions, its effect, types. Laws of friction, angle of friction and its related calculations.
19	Statics- Triangle of forces, Parallelogram law of forces, Simple problems, Resolution and composition of forces
20-21	Calculation of CG of regular & irregular shape body. Effect of (CG) centre of gravity in the trade work. Calculation of density of a body.
22-23	In-plant training / Project work (work in a team)
24-25	Revision
26	Examination

Fourth Semester (Semester Code no. DMM - 04) Duration: Six Month

Week	Trade practical	Trade theory
no	·	·
1 -2	Valve: such as lever safety vale, Dead wt. Safety valve. Assembly drawing of reciprocating pump.	Working principle of valves and their description.
3	Hydraulic and pneumatic conventional signs and symbols	Brief description, working principle and function of hydraulic jack, press accumulator, ram etc.
4	Structural steel roof truss joints.	Structural Steel B.I.S. Specification for rolled sections. Structural steel roof truss joints and supports.
5	Drawing of a drilling Jig	Different locating methods clamping devices.
6	Detailed drawing of a milling fixture	Different locating methods clamping devices.
7	Practice in designing a simple drilling jig for drilling holes in a given component.	Lay out of Machine foundations. Brief treatment of the principle Involved and the precautions to be observed. Lay out of machine Foundation.
8	Different types of gauges, such as plug, snap, thread, taper etc.	Function of gauges, different types of gauges and their uses. Use of templates in industry.
	Assembly and detail drawing of Tool post of a lathe using Autocad	Related theories.
9	Sketching of a Press Tool giving nomenclature of each part. Drawing of dies & punches for the production of simple work pieces	Related theories of press tool with tolerance
10	Blow off cock & simple carburettor	Working of Blow off cock & simple carburettor
11	Sketching & Assembly Drawing of Tail stock and Revolving centre.	Related Theory
12	Sketching & Assembly Drawing of Rams bottom safety valve	Related Theory
13	Sketching & Assembly Drawing of Tool post of a shaping machine	Related Theory
14	Sketching & Assembly Drawing of Machine Swivel vice & pipe vice.	Numbering of drawings and standard parts. Familiarization with SP:46-2003
15	Sketching features – applied features – Constraints–Create / Modify – constraints- create a sketch – create a new part	Introduction to Solid works User interface - Menu Bar - Command manager - Feature manager - Design Tree - settings on the

		Default options – suggested settings – key board short cuts. Create the best profile – create a sketch – create a new part
16	Exercise Using Copy & Paste, filleting, chamfering and Editing a feature definition. Creating ribs, mirror pattern, the Hole wizard, create part configurations, Part design tables, Inset Design Table, Inset new design table.	Extrude bosses and cuts, add fillets, and chamfer changing dimensions. Revolved features using axes, circular patterning changes and Rebuild problems.
17	Create a new assembly, Insert components into an assembly, Add mates (degree of freedom). Components configuration in an assembly, Insert subassemblies, Interference detection.	Bottom up assembly modeling Components configuration in an assembly, Insert subassemblies, Interference detection.
18	Driving dimensions, Bill of materials, Driven (Reference) Dimensions, Annotations, Alternate position view. Drawings & Detailing, create drawing sheets, Add drawing items, Named views, standard 3 views, auxiliary views, section views, detail views. Reattach and replace dimensions, Edit sketch, Edit sketch plane, Edit definition.	Drawings & Detailing, create drawing sheets, Add drawing items, Named views, std. 3 views, auxiliary views, section views, detail views. Drawings & Detailing, create drawing sheets, Add drawing items, Named views, standard 3 views, auxiliary views, section views, detail views.
19	Difference between sweep and loft Using library features. Annotating Holes and Threads, Creating Centrelines, symbols and leaders, Simulation Introduction to plot & Different ways of plotting.	Exploded views – Configuration manager, Animation controller. Annotating Holes and Threads, Creating Centrelines, symbols and leaders, Simulation
20	Exercise on simple Drill jig – Part model – assembly-detailing	Revision
21	Exercise on Screw jack – Part model – assembly-detailing	Revision
22-23	In-plant training /	Project work (work in a team)
24	Revision	
25	Examination	

SYLLABUS FOR WORKSHOP SCIENCE SEMESTER-IV

Week No	Workshop Science
1-2	Heat and temperature, difference, unit of heat and temperature. Sources of heat and its effect on bodies. Types of heat transfer methods and their differences.
3-4	Relation between thermometric scales .
5-6	Stress and strain – definitions, types, Hook's Law. Ultimate strength and factor of safety.
7-9	Electricity – definitions, Ohm's Law, electrical power, energy and units.
10	Simple examples of current, voltage and resistance in series and parallel connection.
11-12	Magnetism -introduction, magnetization and magnetic materials. Use of magnets. Laws of attraction and repulsion.
13-14	Bending moment and shear force diagrams
15-16	Definition of machines mechanical advantages (MA), velocity ratio (VR), Basic principle of machines, its efficiency. Relation between friction and efficiency in case of idle machines. Relation between efficiency and load.
17-18	Efficiency of machines - winch, pulleys, wheel and axle, screw jack and its calculations.
19-20	cutting speed and feed of lathe and shaper
21	Heat and temperature, difference, unit of heat and temperature. Sources of heat and its effect on bodies. Types of heat transfer methods and their differences.
22	In-plant training / Project work (work in a team)
23-25	Revision
26	Examination

$\frac{\text{SYLLABUS FOR WORKSHOP CALCULATION}}{\text{SEMESTER-IV}}$

Week No	Workshop Calculation		
1-4	Relation between thermometric scales and their calculations. Calculation of quantity of heat of a body.		
5-6	Calculation on Stress and strain , Hook's Law. Ultimate strength and factor of safety.		
7-8	Problems on ultimate stress and factors of safety, Poisson's Ratio, Modules of rigidity.		
9	Electricity – calculation on Ohm's Law, electrical power, energy and units.		
10	Simple examples of calculation of current, voltage and resistance in series and parallel connection.		
11-12	Magnetism -introduction, magnetization and magnetic materials. Use of magnets. Laws of attraction and repulsion.		
13-14	Bending moment and shear force diagrams		
15-16	Calculation on machines mechanical advantages (MA), velocity ratio (VR), Basic principle of machines, its efficiency. Relation between friction and efficiency in case of idle machines. Relation between efficiency and load.		
17-18	Efficiency of machines - winch, pulleys, wheel and axle, screw jack and its calculations.		
19	Calculation of Power transmitted by belt pulley drive, gear drive		
20	Calculation of cutting speed and feed of lathe and shaper		
21	Calculation on Heat and temperature.		
22	In-plant training / Project work (work in a team)		
23-25	Revision		
26	Examination		

TRADE: **DRAUGHTSMAN (MECHANICAL)**

LIST OF TOOLS & EQUIPMENTS FOR 20 TRAINEES

A: Trainee's Tool Kit:

Sl. No.	Name of the items	Quantity
1.	Draughtsman drawing instrument box containing	20+1 set
	Compasses with pencil point, point driver, interchangeable, Divider pen point interchangeable, divider spring bow, pen Spring bow lengthening bar, pen drawing liner, screw driver Instrument, tube with lead.	
2.	Set square celluloid 45° (250 X 1.5 mm)	20+1 set
3.	Set square celluloid 30°-60° (250 X 1.5 mm)	20+1 set
4.	French-curves (set of 12 celluloid)	4 nos
5.	Mini drafter	20+1 set
6.	Drawing board (700mm x500 mm) IS: 1444	20+1 set

B: General Machinery & Shop Outfit

Sl. No.	Name & Description of Machine	Quantity
1.	Chest of drawer 8 drawers(Standard)	2 Nos.
2.	Draughtsman table	20 Nos.
3.	Draughtsman stool	20 Nos.
4.	Computer Latest version compatible for running CAD software, preloaded with windows and 20" colour Monitor.	8 Nos
5.	Sever (True dedicated sever)	1 No.
6.	Software: MS- office latest version, CAD with latest Licensed version, Latest Version of SOLIDWOKS, AUTODESK INVENTOR, CATIA & PRO-E (CREO-2)	8 users
7.	Plotter (Max. A0 size)	1 No.
8.	Laser Jet printer latest model	1 No.
9.	UPS - 5 KVA	2 Nos.
10.	White Board for using LCD projector(optional)	1 No.
11.	Instructor Table	1 No.
12.	Instructor Chair	2 Nos.
13.	Almirah steel	1 No.
14.	3D Visualiser	1 No.
15.	Computer table	8 Nos.

16.	Computer chairs	16 Nos.
17.	Table for server, printers	1 No. each
18.	LCD projector /OHP	1 No.
19.	External storage device (8 GB)	2 Nos.

Note: No additional items are required to be provided for the batch working in the second shift except the items from sl. No. 1 to 6 under trainee's kit.

LIST OF TRADE COMMITTEE MEMBERS

Sl.	Name & Designation	Organization	Mentor Council
No.	Sh/Mr/Ms.		Designation
Member	rs of Sector Mentor council		
1.	A. D. Shahane, Vice-President,	Larsen & Tourbo Ltd.,	Chairman
	(Corporate Trg.)	Mumbai:400001	
2.	Dr. P.K.Jain, Professor	IIT, Roorkee, Roorkee-247667,	Member
		Uttarakhand	
3.	N. Ramakrishnan, Professor	IIT Gandhinagar, Gujarat-382424	Member
4.	Dr. P.V.Rao, Professor	IIT Delhi, New Delhi-110016	Member
5.	Dr. Debdas Roy, Asstt.	NIFFT, Hatia, Ranchi-834003,	Member
	Professor	Jharkhand	
6.	Dr. Anil Kumar Singh,	NIFFT, Hatia, Ranchi-834003,	Member
	Professor	Jharkhand	
7.	Dr. P.P.Bandyopadhyay	IIT Kharagpur, Kharagpur-	Member
	Professor	721302, West Bengal	
8.	Dr. P.K.Ray, Professor	IIT Kharagpur, Kharagpur-	Member
		721302, West Bengal	
9.	S. S. Maity, MD	Central Tool Room & Training	Member
		Centre (CTTC), Bhubaneswar	
10.	Dr. Ramesh Babu N, Professor	IIT Madras, Chennai	Member
11.	R.K. Sridharan,	Bharat Heavy Electricals Ltd,	Member
	Manager/HRDC	Ranipet, Tamil Nadu	
12.	N. Krishna Murthy	CQA(Heavy Vehicles), DGQA,	Member
	Principal Scientific Officer	Chennai, Tamil Nadu	
13.	Sunil Khodke	Bobst India Pvt. Ltd., Pune	Member
	Training Manager		
14.	Ajay Dhuri	TATA Motors, Pune	Member
15.	Uday Apte	TATA Motors, Pune	Member
16.	H B Jagadeesh, Sr. Manager	HMT, Bengaluru	Member
17.	K Venugopal	NTTF, Peenya, Bengaluru	Member
	Director & COO		
18.	B.A.Damahe, Principal	L&T Institute of Technology,	Member
	L&T Institute of Technology	Mumbai	
19.	Lakshmanan. R	BOSCH Ltd., Bengaluru	Member
	Senior Manager		
20.	R C Agnihotri	Indo- Swiss Training Centre	Member
	Principal	Chandigarh, 160030	
Mentor			
21.	Sunil Kumar Gupta (Director)	DGET HQ, New Delhi.	Mentor

Member	rs of Core Group		
22.	N. Nath. (ADT)	CSTARI, Kolkata	Co-ordinator
23.	H.Charles (TO)	NIMI, Chennai.	Member
24.	Sukhdev Singh (JDT)	ATI Kanpur	Team Leader
25.	Ravi Pandey (V.I)	ATI Kanpur	Member
26.	A.K. Nasakar (T.O)	ATI Kolkata	Member
27.	Samir Sarkar (T.O)	ATI Kolkata	Member
28.	J. Ram Eswara Rao (T.O)	RDAT Hyderabad	Member
29.	T.G. Kadam (T.O)	ATI Mumbai	Member
30.	K. Mahendar (DDT)	ATI Chennai	Member
31.	Shrikant S Sonnavane (T.O)	ATI Mumbai	Member
32.	K. Nagasrinivas (DDT)	ATI Hyderabad	Member
33.	G.N. Eswarappa (DDT)	FTI Bangalore	Member
34.	G. Govindan, Sr. Draughtsman	ATI Chennai	Member
35.	M.N.Renukaradhya, Dy.Director/Principal Grade I.,	Govt. ITI, Tumkur Road, Banglore, Karnataka	Member
36.	B.V.Venkatesh Reddy. JTO	Govt. ITI, Tumkur Road, Banglore, Karnataka	Member
37.	N.M.Kajale, Principal,	Govt. ITI Velhe, Distt: Pune, Maharashtra	Member
38.	Subrata Polley, Instructor	ITI Howrah Homes, West Bengal	Member
39.	VINOD KUMAR.R Sr.Instructor	Govt.ITI Dhanuvachapuram Trivendrum, Dist., Kerala	Member
40.	M. Anbalagan, B.E., Assistant Training Officer	Govt. ITI Coimbatore, Tamil Nadu	Member
41.	K. Lakshmi Narayanan, T.O.	DET, Tamil Nadu	Member
Other in	dustry representatives	,	1
42.	Venugopal Parvatikar	Skill Sonics, Bangalore	Member
43.	Venkata Dasari	Skill Sonics, Bangalore	Member
44.	Srihari, D	CADEM Tech. Pvt. Ltd., Bengaluru	Member
45.	Dasarathi.G.V.	CADEM Tech. Pvt. Ltd., Bengaluru	Member
46.	L.R.S.Mani	Ohm Shakti Industries, Bengaluru	Member
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